

7. (Amended) The hydrogenation catalyst for hydrocarbon oil as claimed in claim 1, wherein the metal of Group 6 of the Periodic Table is molybdenum and the metal of Groups 8 to 10 of the Periodic Table is nickel.

8. (Amended) The hydrogenation catalyst for hydrocarbon oil as claimed in claim 1, which carries a phosphorus compound along with the metal compound of Group 6 and the metal compound of Groups 8 to 10 of the Periodic Table.

9. (Amended) A method of hydrogenation of hydrocarbon oil, in which is used the hydrogenation catalyst of claim 1.

16. (Amended) The method for producing a hydrogenation catalyst as claimed in claim 10, wherein a phosphorus compound is loaded on the refractory inorganic oxide carrier, along with the metal compound of Group 6 and the metal compound of Groups 8 to 10 of the Periodic Table thereto.

17. (Amended) The method for producing a hydrogenation catalyst as claimed in claim 10, wherein the metal of Group 4 of the Periodic Table is titanium or zirconium.

18. (Amended) The method for producing a hydrogenation catalyst as claimed in claim 10, wherein the metal of Group 6 of the Periodic Table is molybdenum or tungsten, and the metal of Groups 8 to 10 of the Periodic Table is cobalt or nickel.

19. (Amended) The method for producing a hydrogenation catalyst as claimed in claim 10, wherein the refractory inorganic oxide carrier is alumina.

20. (Amended) The method for producing a hydrogenation catalyst as claimed in claim 10, wherein the water-soluble organic compound having a boiling point or a decomposition point of not lower than 150°C is at least one selected from diethylene glycol, triethylene glycol, polyethylene glycol and butanediol.

21. (Amended) A hydrogenation catalyst produced in the method of claim 10.

25. (Amended) The metal compound-loading refractory inorganic oxide carrier as claimed in claim 23, wherein the refractory inorganic oxide carrier is  $\gamma$ -alumina.

26. (Amended) The metal compound-loading refractory inorganic oxide carrier as claimed in claim 23, wherein the metal compound is a metal alkoxide.

27. (Amended) The metal compound-loading refractory inorganic oxide carrier as claimed in claim 23, wherein the metal is of Group 4 of the Periodic Table.

29. (Amended) A method for producing the metal compound-loading refractory inorganic oxide carrier of claim 23, which comprises impregnating a refractory inorganic oxide carrier with an aqueous solution that contains a water-soluble organic compound having a boiling point or a decomposition point of not lower than 150°C, then drying it, and thereafter further impregnating with a solution of a metal compound.

30. (Amended) A method for producing the metal compound-loading refractory inorganic oxide carrier of claim 26, which comprises impregnating a refractory inorganic oxide carrier with an aqueous solution that contains a water-soluble organic compound having a boiling point or a decomposition point of not lower than 150°C, then drying it, and thereafter further dipping it in an alcoholic solution of a metal compound, metal alkoxide.

31. (Amended) A hydrogenation catalyst having at least one metal of Group 6 and at least one metal of Groups 8 to 10 of the Periodic Table supported on the metal compound-loading refractory inorganic oxide carrier of claim 23.

32. (Amended) A hydrogenation catalyst having at least one metal of Group 6 and at least one metal of Groups 8 to 10 of the Periodic Table supported on the metal compound-loading refractory inorganic oxide carrier of claim 23, which is heated at a temperature not higher than 300°C.

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33. (Amended) A method of hydro-desulfurization of hydrocarbon oil, in which is used the hydrogenation catalyst of claim 31.

Please add new Claims 34-59 as follows:

34. (New) The hydrogenation catalyst for hydrocarbon oil as claimed in claim 4, wherein the refractory inorganic oxide is alumina.

35. (New) The hydrogenation catalyst for hydrocarbon oil as claimed in claim 3, wherein the amount of titanium in terms of its oxide form falls between 1 and 15 % by weight of the refractory inorganic oxide carrier.

36. (New) The hydrogenation catalyst for hydrocarbon oil as claimed in claim 4, wherein the amount of titanium in terms of its oxide form falls between 1 and 15 % by weight of the refractory inorganic oxide carrier.

37. (New) The hydrogenation catalyst for hydrocarbon oil as claimed in claim 4, wherein the metal of Group 6 of the Periodic Table is molybdenum and the metal of Groups 8 to 10 of the Periodic Table is nickel.

38. (New) The hydrogenation catalyst for hydrocarbon oil as claimed in claim 4, which carries a phosphorus compound along with the metal compound of Group 6 and the metal compound of Groups 8 to 10 of the Periodic Table.

39. (New) A method of hydrogenation of hydrocarbon oil, in which is used the hydrogenation catalyst of claim 4.

40. (New) The method for producing a hydrogenation catalyst as claimed in claim 12, wherein a phosphorus compound is loaded on the refractory inorganic oxide carrier, along with the metal compound of Group 6 and the metal compound of Groups 8 to 10 of the Periodic Table thereto.

41. (New) The method for producing a hydrogenation catalyst as claimed in claim 14, wherein a phosphorus compound is loaded on the refractory inorganic oxide carrier, along with the metal compound of Group 6 and the metal compound of Groups 8 to 10 of the Periodic Table thereto.

42. (New) The method for producing a hydrogenation catalyst as claimed in claim 12, wherein the metal of Group 4 of the Periodic Table is titanium or zirconium.

43. (New) The method for producing a hydrogenation catalyst as claimed in claim 14, wherein the metal of Group 4 of the Periodic Table is titanium or zirconium.

44. (New) The method for producing a hydrogenation catalyst as claimed in claim 12, wherein the metal of Group 6 of the Periodic Table is molybdenum or tungsten, and the metal of Groups 8 to 10 of the Periodic Table is cobalt or nickel.

45. (New) The method for producing a hydrogenation catalyst as claimed in claim 14, wherein the metal of Group 6 of the Periodic Table is molybdenum or tungsten, and the metal of Groups 8 to 10 of the Periodic Table is cobalt or nickel.

46. (New) The method for producing a hydrogenation catalyst as claimed in claim 12, wherein the refractory inorganic oxide carrier is alumina.

47. (New) The method for producing a hydrogenation catalyst as claimed in claim 14, wherein the refractory inorganic oxide carrier is alumina.

48. (New) The method for producing a hydrogenation catalyst as claimed in claim 12, wherein the water-soluble organic compound having a boiling point or a decomposition point of not lower than 150°C is at least one selected from diethylene glycol, triethylene glycol, polyethylene glycol and butanediol. *the group containing*

49. (New) The method for producing a hydrogenation catalyst as claimed in claim 14, wherein the water-soluble organic compound having a boiling point or a decomposition

point of not lower than 150°C is at least one selected from diethylene glycol, triethylene glycol, polyethylene glycol and butanediol.

50. (New) A hydrogenation catalyst produced in the method of claim 12.
51. (New) A hydrogenation catalyst produced in the method of claim 14.
52. (New) The metal compound-loading refractory inorganic oxide carrier as claimed in claim 24, wherein the refractory inorganic oxide carrier is  $\gamma$ -alumina.
53. (New) The metal compound-loading refractory inorganic oxide carrier as claimed in claim 24, wherein the metal compound is a metal alkoxide.
54. (New) The metal compound-loading refractory inorganic oxide carrier as claimed in claim 24, wherein the metal is of Group 4 of the Periodic Table.
55. (New) A method for producing the metal compound-loading refractory inorganic oxide carrier of claim 24, which comprises impregnating a refractory inorganic oxide carrier with an aqueous solution that contains a water-soluble organic compound having a boiling point or a decomposition point of not lower than 150°C, then drying it, and thereafter further impregnating with a solution of a metal compound.
56. (New) A method for producing the metal compound-loading refractory inorganic oxide carrier of claim 24, which comprises impregnating a refractory inorganic oxide carrier with an aqueous solution that contains a water-soluble organic compound having a boiling point or a decomposition point of not lower than 150°C, then drying it, and thereafter further dipping it in an alcoholic solution of a metal compound, metal alkoxide.
57. (New) A hydrogenation catalyst having at least one metal of Group 6 and at least one metal of Groups 8 to 10 of the Periodic Table supported on the metal compound-loading refractory inorganic oxide carrier of claim 24.

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the hydrogenation catalyst of claim 32.

Year	1970	1971	1972	1973	1974	1975	1976	1977	1978	1979	1980	1981	1982	1983	1984	1985	1986	1987	1988	1989	1990	1991	1992	1993	1994	1995	1996	1997	1998	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020	2021	2022	2023	2024	2025	2026	2027	2028	2029	2030	2031	2032	2033	2034	2035	2036	2037	2038	2039	2040	2041	2042	2043	2044	2045	2046	2047	2048	2049	2050	2051	2052	2053	2054	2055	2056	2057	2058	2059	2060	2061	2062	2063	2064	2065	2066	2067	2068	2069	2070	2071	2072	2073	2074	2075	2076	2077	2078	2079	2080	2081	2082	2083	2084	2085	2086	2087	2088	2089	2090	2091	2092	2093	2094	2095	2096	2097	2098	2099	2100
1970	1971	1972	1973	1974	1975	1976	1977	1978	1979	1980	1981	1982	1983	1984	1985	1986	1987	1988	1989	1990	1991	1992	1993	1994	1995	1996	1997	1998	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020	2021	2022	2023	2024	2025	2026	2027	2028	2029	2030	2031	2032	2033	2034	2035	2036	2037	2038	2039	2040	2041	2042	2043	2044	2045	2046	2047	2048	2049	2050	2051	2052	2053	2054	2055	2056	2057	2058	2059	2060	2061	2062	2063	2064	2065	2066	2067	2068	2069	2070	2071	2072	2073	2074	2075	2076	2077	2078	2079	2080	2081	2082	2083	2084	2085	2086	2087	2088	2089	2090	2091	2092	2093	2094	2095	2096	2097	2098	2099	2100	

CLAIMS

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1. A hydrogenation catalyst for hydrocarbon oil, which is produced by <sup>a method comprising</sup> impregnating a refractory inorganic oxide carrier with a solution containing a water-soluble metal compound of Group 4 of the Periodic Table so that it carries the metal compound, then further impregnating with an aqueous solution containing at least one metal compound of Group 6 and at least one metal compound of Groups 8 to 10 of the Periodic Table so that it carries the metal compounds, and thereafter heating it at a temperature not higher than 300°C.

2. The hydrogenation catalyst for hydrocarbon oil as claimed in claim 1, wherein the metal compound of Group 4 of the Periodic Table is a titanium compound.

3. The hydrogenation catalyst for hydrocarbon oil as claimed in claim 2, wherein the titanium compound is a salt of a titanium-peroxohydroxycarboxylic acid.

4. A hydrogenation catalyst for hydrocarbon oil, which is produced by impregnating a refractory inorganic oxide carrier with an aqueous solution containing a salt of a titanium-peroxohydroxycarboxylic acid so that it carries the titanium compound, then further impregnating with an aqueous solution containing at least one metal compound of Group 6 and at least one metal compound of Groups 8 to 10 of the Periodic Table so that it carries the metal compounds.

5. The hydrogenation catalyst for hydrocarbon oil as

claimed in any of claims 1 to 4, wherein the refractory inorganic oxide is alumina.

6. The hydrogenation catalyst for hydrocarbon oil as claimed in any of claims 2 to 5, wherein the amount of titanium in terms of its oxide form falls between 1 and 15 % by weight of the refractory inorganic oxide carrier.

7. The hydrogenation catalyst for hydrocarbon oil as claimed in any of claim 1 to 6, wherein the metal of Group 6 of the Periodic Table is molybdenum and the metal of Groups 8 to 10 of the Periodic Table is nickel.

8. The hydrogenation catalyst for hydrocarbon oil as claimed in any of claims 1 to 7, which carries a phosphorus compound along with the metal compound of Group 6 and the metal compound of Groups 8 to 10 of the Periodic Table.

9. A method of hydrogenation of hydrocarbon oil, in which is used the hydrogenation catalyst of any of claims 1 to 8.

10. A method for producing a hydrogenation catalyst, <sup>comprising</sup> ~~which comprises~~ applying a water-soluble organic compound having a boiling point or a decomposition point of not lower than 150°C to a refractory inorganic oxide carrier, then applying thereto a metal compound of Group 4 of the Periodic Table, and thereafter further applying thereto at least one metal compound of Group 6 and at least one metal compound of Groups 8 to 10 of the Periodic Table.

11. The method for producing a hydrogenation catalyst



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as claimed in any of claims 10 to 15, wherein a phosphorus compound is loaded on the refractory inorganic oxide carrier, along with the metal compound of Group 6 and the metal compound of Groups 8 to 10 of the Periodic Table thereto.

17. The method for producing a hydrogenation catalyst as claimed in any of claims 10 to 16, wherein the metal of Group 4 of the Periodic Table is titanium or zirconium.

18. The method for producing a hydrogenation catalyst as claimed in any of claims 10 to 17, wherein the metal of Group 6 of the Periodic Table is molybdenum or tungsten, and the metal of Groups 8 to 10 of the Periodic Table is cobalt or nickel.

19. The method for producing a hydrogenation catalyst as claimed in any of claims 10 to 18, wherein the refractory inorganic oxide carrier is alumina.

20. The method for producing a hydrogenation catalyst as claimed in any of claims 10 to 19, wherein the water-soluble organic compound having a boiling point or a decomposition point of not lower than 150°C is at least one selected from diethylene glycol, triethylene glycol, polyethylene glycol and butanediol.

21. A hydrogenation catalyst produced in the method of any of claims 10 to 20.

22. A method of hydrogenation of hydrocarbon oil, in which is used the hydrogenation catalyst of claim 21.

23. A metal compound-loading refractory inorganic oxide

carrier produced by impregnating a refractory inorganic oxide carrier with a metal compound and carrying the metal, in which the metal exists uniformly everywhere inside it.

24. A metal compound-loading refractory inorganic oxide carrier produced by impregnating a refractory inorganic oxide carrier with a metal compound and carrying the metal, of which the ratio,  $x = F_m/F$ , is at least 0.5 in the graph indicating the data of linear analysis of the metal atom in one direction obtained through electron probe microanalysis (EPMA) of the cross section of the carrier, and showing the relationship between the length,  $t$ , of the cross section in the cross direction of the carrier ( $t$  indicates the distance from one surface of the carrier) and the X-ray intensity,  $I$ , in which  $F$  indicates the integral value of the X-ray intensity  $I(t)$  with  $t$  being the distance between one surface of the carrier and the other surface thereof, and  $F_m$  indicates the integral value of the X-ray intensity  $I_m(t)$  on the line tangential to the X-ray intensity curve at the minimum and smallest point of the curve, with  $t$  being also the distance between one surface of the carrier and the other surface thereof.

25. The metal compound-loading refractory inorganic oxide carrier as claimed in claim 23 or 24, wherein the refractory inorganic oxide carrier is  $\gamma$ -alumina.

26. The metal compound-loading refractory inorganic oxide carrier as claimed in any of claims 23 to 25, wherein the

metal compound is a metal alkoxide.

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27. The metal compound-loading refractory inorganic oxide carrier as claimed in any of 23 to 26, wherein the metal is of Group 4 of the Periodic Table.

28. The metal compound-loading refractory inorganic oxide carrier as claimed in claim 27, wherein the metal of Group 4 of the Periodic Table is titanium.

29. A method for producing the metal compound-loading refractory inorganic oxide carrier of any of claims 23 to 28, which comprises impregnating a refractory inorganic oxide carrier with an aqueous solution that contains a water-soluble organic compound having a boiling point or a decomposition point of not lower than 150°C, then drying it, and thereafter further impregnating with a solution of a metal compound.

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30. A method for producing the metal compound-loading refractory inorganic oxide carrier of any of claims 26 to 28, which comprises impregnating a refractory inorganic oxide carrier with an aqueous solution that contains a water-soluble organic compound having a boiling point or a decomposition point of not lower than 150°C, then drying it, and thereafter further dipping it in an alcoholic solution of a metal compound, metal alkoxide.

31. A hydrogenation catalyst having at least one metal of Group 6 and at least one metal of Groups 8 to 10 of the Periodic Table supported on the metal compound-loading

